

IN THE CLAIMS

Please amend the claims as follows:

Claim 1-44 (Canceled).

Claim 45 (New): A process for the fashioning of a portion of a profiled bead extruded along an intended path onto an object, wherein an initially shapeless mass of material is produced in the portion and is given a desired final shape by contact with a shaped surface of a moving tool, with any excess material being automatically expelled from the tool in order to be removed, the improvement wherein the mass of material is produced by the superposition of two segments of the extruded strip, comprising:

guiding an extrusion die along a first segment of the intended path of a profiled bead, comprising the portion to be fashioned;

moving the die away from the object and, relative to the object, to an adjacent position of the portion to be fashioned; and

guiding the die along a second segment of the path of the profiled bead, also comprising the portion to be fashioned

wherein an extrudable material continues to be delivered during said moving the die away from the object and, relative to the object, to an adjacent position of the portion to be fashioned step.

Claim 46 (New): The process according to Claim 45, wherein the die is moved relative to the object by changing the relative orientation of the die with respect to the object, and by guiding the die in the new direction thus obtained to fashion a corner in the profiled bead.

Claim 47 (New): The process according to Claim 46, wherein at least one of the first and second segment extends beyond the perimeter of the object so that the fashioned portion projects beyond an end face of the object.

Claim 48 (New): The process according to claim 45, wherein after the first segment has been extruded, the die is moved by passing it over a region of the first segment which comprises the portion to be fashioned.

Claim 49 (New): The process according to claim 45, wherein the moving tool is applied against the portion to be fashioned just after the die has left that region of the second segment which comprises this portion, in the actual extrusion station, without the object being moved, transferred or repositioned.

Claim 50 (New): The process according to Claim 49, wherein the moving tool is automatically brought from a rest position to its working position immediately after the mass has been extruded and the extrusion die has continued its travel, is automatically aligned with the profiled bead and is brought into contact with the shapeless mass in order to fashion it.

Claim 51 (New): The process according to Claim 45, wherein the object is a pane.

Claim 52 (New): The process according to Claim 46, wherein the die is moved relative to the object by rotation through a desired angle.

Claim 53 (New): A process for using a tool to fashion extrudate on a pane comprising:

applying extrudate along a first segment of the pane;

applying extrudate along a second segment of the pane, with the second segment extruded on at least a portion of the first segment and the extrudate forming a superposed region defined by contact between the segments;

allowing a shaped surface of the tool to contact and fashion the superposed region;

wherein the extrudate is applied to the first and second segments by an uninterrupted extrusion.

Claim 54 (New): The process of claim 53, wherein the extrudate is applied by an extrusion die.

Claim 55 (New): The process of claim 53, wherein the extrudate comprises a profiled bead.

Claim 56 (New): The process of claim 53, wherein the superposed region is fashioned into a first portion for curing and a second portion for removal.

Claim 57 (New): The process of claim 56, further comprising: removing the second portion of the superposed region.

Claim 58 (New): The process of claim 53, wherein the first and second segments are disposed proximate at least one edge of the pane.

Claim 59 (New): The process of claim 53, further comprising: heating the tool.

Claim 60 (New): The process of claim 53, wherein the shaped surface comprises an upper portion and a lower portion.

Claim 61 (New): The process of claim 60, further comprising:
allowing a portion of the extrudate to flow between the upper and lower portions of the shaped surface to form a lip.

Claim 62 (New): The process of claim 53, wherein the superposed region is disposed proximate two edges of the pane.

Claim 63 (New): The process of claim 53, further comprising:
moving the tool from a first position remote from the superposed region to a second position proximate the superposed region.

Claim 64 (New): The process of claim 53, further comprising: aligning the tool with the superposed region.

Claim 65 (New): Process for working a portion (3) of a profiled strand (2) extruded on a window (1), in which an initially shapeless material mass (4) is produced in the portion (3) by superimposing two extruded profile segments (2a, 2b) and is shaped to a desired final shape by contact with a shaped surface of a mobile tool (5), with any excess material being automatically forced back out of the tool for removal, wherein the mobile tool (5) is applied to the portion (3) to be worked just after the extrusion die (D) has left the area of the second segment (2b) comprising said portion, in an extrusion station (E), without displacement, transfer or repositioning of the window (1);

wherein the mobile tool (5) is automatically brought from a rest position into a working position immediately following extrusion, and the extrusion die (D) is automatically aligned with the profiled strand (2) and is brought into contact with the shapeless material (4) in order to work the shapeless material (4).

Claim 66 (New): The process according to claim 65, wherein the material mass (4) is produced with the following stages:

the extrusion die (D) is guided along a path of the first segment (2a) provided for the profiled strand (2) comprising the portion (3) to be worked;

the extrusion die (D) is moved away from the window (1) and the extrusion die (D) is displaced relative to the window (1) towards a position close to the portion (3) to be worked, passing above the first segment (2a) proximate the portion (3) to be worked;

the extrusion die (D) is guided along a path of the second segment (2b) of the profiled strand (2) proximate the portion (3) to be worked.

Claim 67 (New): The process according to claim 66, wherein the material mass (4) is further produced with the following stage:

displacing the die (D) relative to the window (1) while changing the relative orientation of the die (D) with respect to the window (1) by rotation in accordance with a desired angle, wherein the die (D) is guided to work an angle (3) in the profiled strand (2).

Claim 68 (New): The process according to claim 67, wherein at least one of the first segment (2a) and second segment (2b) extends beyond a periphery of the window (1), so that the worked portion (3) projects beyond an edge of the window (1).

Claim 69 (New): The process according to claim 65, wherein material extrudable by the die (D) continues to be supplied on displacing the die.

Claim 70 (New): Process for working a portion (3) of a profiled strand (2) extruded on a window (1), in which an initially shapeless material mass (4) is produced in the portion (3) by superimposing two extruded profile segments (2a, 2b) and is shaped to a desired final shape by contact with a shaped surface of a mobile tool (5), with any excess material being automatically forced back out of the tool for removal, wherein the mobile tool (5) is applied to the portion (3) to be worked just after the extrusion die (D) has left the area of the second segment (2b) comprising said portion, in an extrusion station (E), without displacement, transfer or repositioning of the window (1);

wherein the mobile tool (5) is applied to the portion (3) to be worked during a continuation of traveling of the extrusion die (D).

Claim 71 (New): The process according to claim 70, wherein the material mass (4) is produced with the following stages:

the extrusion die (D) is guided along a path of the first segment (2a) provided for the profiled strand (2) including the portion (3) to be worked;

the extrusion die (D) is moved away from the window (1) and the extrusion die (D) is displaced relative to the window (1) towards a position close to the portion (3) to be worked, passing above the first segment (2a) proximate the portion (3) to be worked;

the extrusion die (D) is guided along a path of the second segment (2b) of the profiled strand (2) proximate the portion (3) to be worked.

Claim 72 (New): The process according to claim 71, wherein the material mass (4) is further produced with the following stage:

displacing the die (D) relative to the window (1) while changing the relative orientation of the die (D) with respect to the window (1) by rotation in accordance with a desired angle, wherein the die (D) is guided to work an angle (3) in the profiled strand (2).

Claim 73 (New): The process according to claim 72, wherein at least one of the first segment (2a) and second segment (2b) extends beyond a periphery of the window (1), so that the worked portion (3) projects beyond an edge of the window (1).

Claim 74 (New): The process according to claim 70, wherein material extrudable by the die (D) continues to be supplied on displacing the die.